

## Order - EPD Steel/stainless steel windows

Company name: \_\_\_\_\_  
 Street: \_\_\_\_\_  
 Zip/City: \_\_\_\_\_  
 Contact person: \_\_\_\_\_  
 Member code (VFF/ift) \_\_\_\_\_



Please send this questionnaire and your company logo in good quality to [nachhaltigkeit@ift-rosenheim.de](mailto:nachhaltigkeit@ift-rosenheim.de).

### Question 1:

#### Product definition/product description

This EPD applies to steel/stainless steel windows and lift and slide element with transparent and/or opaque infill panels as per prEN 14351-1 regardless of their dimensions and are defined as follows.

<b>Profile system</b>	Steel composite profile with and without thermal barrier, rebate area insulators; basic width 50 – 120 mm or when lift and slide doors up to 220 mm (frame member width plus casement overlap)
<b>System supplier/licensor</b>	Forster Profilsysteme AG, Jansen AG, RP Technik GmbH and Ottostumm AG
<b>Frame material</b>	Steel/stainless steel with and without thermal barrier made of polyamide, polypropylene, ABS, GRP / stainless steel
<b>Type of opening / opening direction</b>	All types of openings incl. fixed/inactive leaves
<b>Overall dimensions of frame member</b>	Regardless of dimensions
<b>Rebate seal/gasket</b>	<b>Centre/ internal:</b> Seal/gasket made of EPDM, CR, TPE, TPV or silicone
<b>Surface coating</b>	Powder coated, wet paint, mechanical surface treatment. Alternative: covers made of architectural bronze.
<b>Infill panel</b>	Single glass or insulating glass unit - double or triple – in accordance with EPD for insulating glass units. TSG/LSG in accordance with EPD for float glass/TSG/LSG or opaque infill panels, respectively.
<b>Glass seal/gasket</b>	<b>External:</b> sealing material made of silicone or EPDM/TPE/TPV <b>Internal:</b> pourable sealing material made of silicone or EPDM/TPE/TPV
<b>Fittings:</b>	Fittings according to EPD window hardware.

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This EPD is **not** valid for:

- Roof window, because there is too much difference between the constructive of the declared windows
- Structural glazing
- Foam inserts in the zone of thermal barrier
- Windows made of architectural bronze
- Additional components such as outer and inner terminations such as shutters, sun protection devices, shutter boxes are to be considered separately

I hereby certify that I have read the product definition and the scope for this EPD. Furthermore I certify that my declared product conforms the product description and the scope!

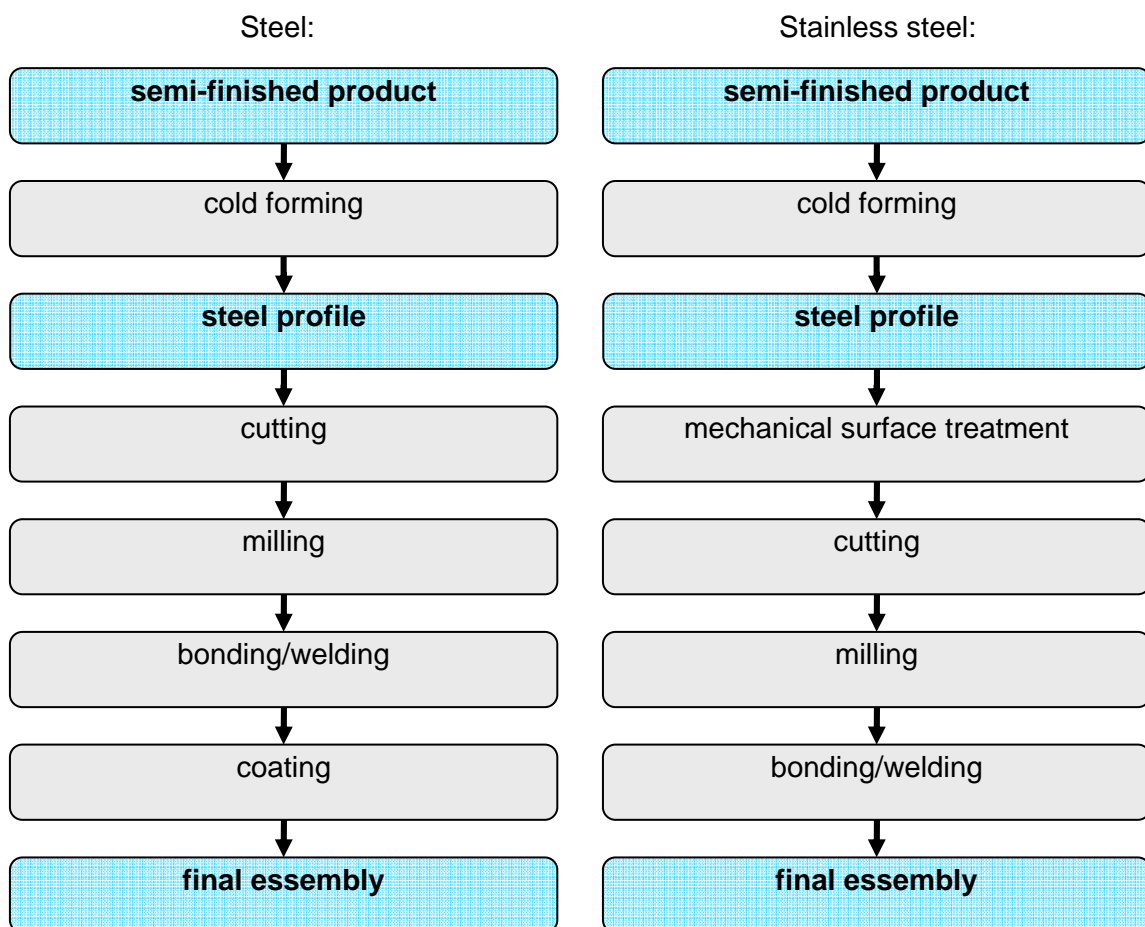
Yes

Note:

This EPD is only valid for products which fulfill the described scope. For the creation of EPDs for additional products, please contact ift Rosenheim.

## Question 2:

### Product manufacture:



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I hereby certify that all my manufacturing processes of the product conforms the described production processes.

Yes

Note:

This EPD is not valid for different production processes. To create an EPD valid for you, please contact the ift Rosenheim.

### Question 3:

#### Production site:

I hereby certify that the manufacturing bases of the product are located in Europe.

Yes

Note:

This EPD is only valid for manufacturing bases in Europe.  
For further questions please contact the ift Rosenheim.

### Question 4:

#### Quality assurance (optional):

Would you like to provide information about the quality assurance? Is an external monitoring or quality assurance (eg RAL or similar) available?

E.g. Quality assurance accordingly

- EN 14351-1
- RAL-GZ 695

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents!

If NO, "No information from the manufacturer" appears in the document.

### Question 5:

#### Management systems (optional):

Are management systems confirmed?

- Quality management system according to DIN ISO 9001
- Environmental management system according to DIN ISO 14001
- Occupational safety management system according to OHSAS 18001
- Energy management system according to DIN ISO 50001

Yes

No

Please note if YES: The information has to be confirmed by the proof of valid documents such as Certificates! Please attach this.

### Question 6:

#### Declarable substances:

Are substances and preparations used, according to the REACH-regulation?

Yes

No

Please note if YES: Appropriated proofs have to be accompanied.

If NO: In accordance with the REACH candidate list, no substances of very high concern are contained.

### Question 7:

#### Processing recommendations, installation (optional):

Would you make processing recommendations or giving details for the assembly of the product for the declared product?

For example: The planning and execution of the installation takes place according to the RAL-guideline for the "planning and execution of the installation of windows and external doors".

Yes

No

If NO: "No details from the manufacturer" appears in the document.

By returning the questionnaire, a contract between the creator and the ift Rosenheim GmbH is established. This contract is based on the [general terms and conditions of use](#) for online-services, the [special conditions of use](#) for the preparation of EPDs, the [general terms and conditions of business](#) of the ift-Rosenheim and the "[Conditions and Guidance for the Use of ift Test Documents](#)" (incl. ift-Logo, -pictogram and EPD-Logo).  
The price for one EPD is 407 € for VFF/ift-members and 613 € for nonmembers. (plus VAT).

All "model EPDs" prepared by ift Rosenheim GmbH are published on the website [www.ift-service.de](http://www.ift-service.de). There is no anonymisation. However, it is a prerequisite that the user/future declaration-holder gives his consent to publish the model-EPD prepared for him prior to the preparation and transmission of the EPDs.

**This consent is given with the dispatched order of the user.** The user confirms that he is authorized to act on behalf of the future declaration-holder. This means that all statements made by the user herein, including this statement, will apply also for and against the future declaration-user.

I hereby confirm the above conditions.

\_\_\_\_\_  
place, date

\_\_\_\_\_  
signature