# Burglar resistance Doors







forster fuego light EI30 to RC3



forster presto 50 up to RC2



forster presto 60s up to RC3



forster unico up to RC3

# Burglar-resistant doors by Forster

Door elements with burglar resistance are now required in a wide range of building types and applications, both outdoors and indoors. Burglar-resistant door and fixed glazing solutions offer good mechanical protections and can be combined with other safety functions such as fire and smoke protection or emergency exit and panic door closures.

Forster integrates these important functions into the systems forster fuego light, presto and unico – without compromising on the aesthetics, design options and durability. Our tried-andtested, flexible steel-glass structures for outdoor and indoor use stand out thanks to their premium quality, ultra-thin face widths and decades-long service life.

# forster fuego light Combo solution with burglar resistance

The fire-resistant forster fuego light system for doors and fixed glazing for indoor applications can be combined with burglar resistance and ensures maximum stability even in large dimensions: Thanks to the structure made of high-quality steel and stainless steel, even high leaf weights can be used so that the safety requirements can be met.

As a flush sheet metal element, the multi-functional system can also cover burglar resistance requirements up to RC3. With a large selection of profiles and fittings, forster fuego light can be used in a wide range of applications with a high degree of design freedom.

#### Your benefits

- Uncompromising smoke and fire protection
- High multi-functionality
- Narrow face width for high transparency

#### **Technical specifications**

#### Material versions

Available as CO<sub>2</sub>-reduced low carbon emission steel Steel zinc magnesium Brushed stainless steel

#### **Face widths**

Door leaf with frame from 110 mm Fixed glazing from 50 mm

#### Dimensions

Inside width single-leaf (W×H): max. 1400 × 3000 mm Inside width double-leaf (W×H): max. 2830 × 3000 mm Fixed glazing (WxH): unlimited × 4000 mm

#### Fittings

Attached and concealed flush fittings

Leaf weight: max. 420 kg

RC2: Mortise locks without supplementary shootbolt to leaf height of 2500  $\rm mm$ 

RC2: Mortise locks with supplementary top shootbolt from leaf height of 2500  $\rm mm$ 

RC2: Multi-point lock, optionally motorised

RC3: Safety multi-point locking system, optionally available in mechanical, motorised or lever-operated versions

#### System features

Design variants: Revolving door 1-/2-leaf, with optional sidelight and fanlight Fixed glazing Flush sheet metal door Structural depth 65 mm Prepared profiles for efficient processing Use of broad profiles of up to 105 mm possible

Glazing beads clipped in steel up to RC2 or screwed into steel up to RC3

Wet and dry glazing

#### Perfomance characteristics\*

Environmental Product Declaration (EPD) according to ISO 14025 and EN 15804

Fire protection in accordance with EN 1634-1 Doors  $El_230/El_130$ Fixed glazing El30/El60

Smoke protection  $S_{\alpha}$  or  $S_{200}$  in accordance with EN 1634-3

Durability of self-closing property Class 8 according to EN 12400 (tested up to 1 million cycles according to EN 1191 also with automatic door opener)

Doors for escape and emergency routes (partial and full panic) according to EN 179 and EN 1125

Threshold-free and barrier-free according to DIN 18040





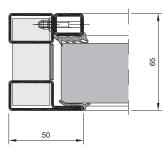
Low carbon emission steel

EPD

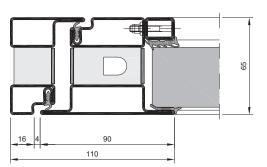
Fire resistance



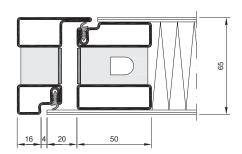
Durability



Fixed glazing



Door leaf Frame combination glazed



Door leaf Frame combination Flush sheet metal

## forster presto Versatile protection: presto 50 RC2

The forster presto 50 RC2 system is primarily for indoor use and – despite its shallow construction depth of just 50 mm – is particularly robust thanks to the welded connection of the profiles. The low-maintenance solution can be supplemented with diverse security options and thus offers a huge number of variants for singleand double-leaf doors – from fire and smoke protection to barrier-free access to panic door closures.

Designs with burglar resistance are also possible for all door variants at a very reasonable price: The system can be upgraded with little effort for burglar resistance up to protection class RC2 with anti-panic, and is also available as a flush sheet metal door. Being made of 100% steel or stainless steel, forster presto 50 RC2 is also very durable and fully recyclable.

#### Your benefits

- Multi-functional and versatile
- Burglar resistance up to RC2
- Made of steel or stainless steel

#### **Technical specifications**

#### Material versions

Available as CO<sub>2</sub>-reduced low carbon emission steel Bright steel Steel zinc magnesium Brushed stainless steel

#### Face widths

Door leaf with frame from 120 mm Fixed glazing from 40 mm

#### Dimensions

Inside width single-leaf (W×H): max. 1400 × 3000 mm Inside width double-leaf (W×H): max. 2830 × 3000 mm Fixed glazing (WxH): unlimited x 5000 mm

#### Fittings

Attached and concealed flush fittings

Leaf weight: max. 410 kg

Mortise locks without supplementary shootbolt to leaf height of 2500 mm Mortise locks with supplementary top shootbolt from leaf height of 2500 mm

#### System features

Design variants: Revolving door 1-/2-leaf, with optional sidelight and fanlight Fixed glazing Flush sheet metal door Use of broad profiles of up to 80 mm possible Glazing beads clipped or screwed into steel

Wet and dry glazing

#### Performance characteristics\*

Environmental Product Declaration (EPD) according to ISO 14025 and EN 15804  $\,$ 

CE marking according to EN 16034 and EN 14351-1

Fire protection E30 according to EN 1634-1

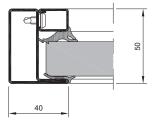
Smoke protection  $S_{\alpha} \mbox{ or } S_{200}$  in accordance with EN 1634-3

Durability of self-closing property Class 8 according to EN 12400 (tested up to 1 million cycles according to EN 1191 also with automatic door opener)

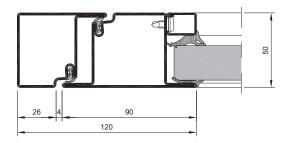
Doors for escape and emergency routes (partial and full panic) according to EN 179 and EN 1125  $\,$ 

Threshold-free and barrier-free according to DIN 18040

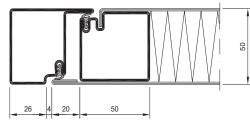




Fixed glazings



Door leaf Frame combination glazed



Door leaf Frame combination flush sheet metal

## forster presto Even more secure: presto 60s RC3

For even more stability and security, forster presto 60s RC3 is the right choice for you: The low-maintenance system for single- and double-leaf doors and fixed glazing – mainly for indoor use – delivers better statics with its increased material thickness. In addition, forster presto 60s can be configured with various security functions such as burglar resistance up to class RC3.

The forster presto 60s RC3 burglar-resistant system can be used not only for fire and smoke protection doors but also for barrier-free revolving doors with antipanic function. As such, our particularly durable and secure solution with its 2 mm-thick profiles made of 100% steel offers a high level of security in high-footfall buildings.

#### Your benefits

- Steel profiles with increased wall thickness
- Burglar resistance up to RC3
- Construction depth of 60 mm

#### **Technical specifications**

#### **Material versions**

Available as CO<sub>2</sub>-reduced low carbon emission steel Bright steel

#### Face widths

Door leaf with frame from 132 mm Fixed glazing from 40 mm

#### Dimensions

Inside width single-leaf (W×H): max. 1400 × 3000 mm Inside width double-leaf (W×H): max. 2830 × 3000 mm Fixed glazing (WxH): unlimited x 5000 mm

#### Fittings

Attached and concealed flush fittings Leaf weight: max. 410 kg Safety multi-point locking system, optionally available in mechanical,

motorised or lever-operated versions

#### System features

Design variants: Revolving door 1-/2-leaf, with optional sidelight and fanlight Fixed glazing Glazing beads screwed into steel

Wet and dry glazing

#### Performance characteristics\*

Environmental Product Declaration (EPD) according to ISO 14025 and EN 15804  $\,$ 

CE marking according to EN 16034 and EN 14351-1

Fire protection E30 according to EN 1634-1

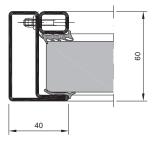
Smoke protection  $S_{\alpha}$  or  $S_{200}$  in accordance with EN 1634-3

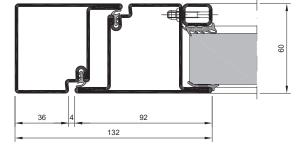
Durability of self-closing properties Class 8 according to EN 12400 (tested up to 1 million cycles according to EN 1191 also with automatic door opener)

Doors for escape and emergency routes (partial and full panic) according to EN 179 and EN 1125  $\,$ 

Threshold-free and barrier-free according to DIN 18040







Door leaf Frame combination glazed

## forster unico Stable and secure

The versatile forster unico system stands out first and foremost thanks to its excellent thermal and sound insulation values and meets the desired physical building requirements – even in large dimensions. Combined with burglar resistance up to RC3, our multi-talented forster unico offers a particularly high level of security for outdoor applications.

The single- and double-leaf RC outside doors made of 100% recyclable steel or stainless steel are synonymous with contemporary energy efficiency and environmentally friendly use of materials. As such, the system allows for

responsible and sustainable construction – paired with an attractive design and strong security options.

#### Your benefits

- Maximum stability and security
- Burglar resistance up to RC3
- 100% recyclable

10

#### **Technical specifications**

#### **Material versions**

Available as CO2-reduced low carbon emission steel Bright steel Steel zinc magnesium Brushed stainless steel

#### Face widths

Door leaf with frame from 110 mm Fixed glazing from 50 mm

#### Dimensions

Inside width single-leaf (W×H): max. 1400 × 3000 mm Inside width double-leaf (W×H): max. 2830 × 3000 mm Fixed glazing (WxH): unlimited x 5000 mm

#### Fittings

Attached and concealed flush fittings	
Leaf weight: max. 410 kg	
RC2: Mortise locks without supplementary shootbolt to leaf height 2500 mm	t of
RC2: Mortise locks with supplementary top shootbolt from leaf he of 2500 mm	ight
RC2: Multi-point lock, optionally motorised	

RC3: Safety multi-point locking system, optionally available in mechanical, motorised or lever-operated versions

#### System features

Design variants: Revolving door 1-/2-leaf, with optional sidelight and fanlight Fixed glazing Flush sheet metal door Construction depth: 70 mm Prepared profiles and slide-in-strips for efficient processing up Use of broad profiles of up to 205 mm possible

Glazing beads clipped in steel up to RC2 or screwed into steel up to RC3 Wet and dry glazing

#### Performance characteristics\*

EPD Environmental Product Declaration according to ISO 14025 and EN 15804  $\,$ 

CE marking according to EN 14351-1

Thermal insulation

Door  $U_D$  up to 0.9 W/(m<sup>2</sup>·K) Fixed glazing  $U_w$  up to 0.63 W/(m<sup>2</sup>·K)

Durability of self-closing property Class 8 according to EN 12400 (tested up to 1 million cycles according to EN 1191 with automatic door opener)

Doors for escape and emergency routes (partial and full panic) according to EN 179 and EN 1125  $\,$ 

Resistance to wind loads Class C3/B3 according to EN 12210

Watertightness Class 3A according to EN 12208

Air permeability: class 4 according to EN 12207

Impact resistance class 1 according to EN 13049 Threshold-free and barrier-free according to DIN 18040

Sound insulation up to Rw = 46 dB according to EN ISO 140-3





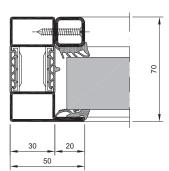
EPD PDF EPD

100 % steel

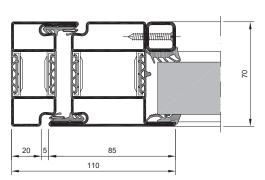




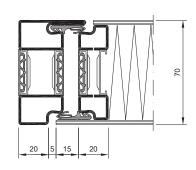
Max. dimensions



Fixed glazing



Door leaf Frame combination Glazed



Door leaf Frame combination Flush sheet metal

# Reference projects with burglar-resistant doors

A large number of successful projects prove just how versatile forster's burglar-resistant door solutions can be – completely tailored to the respective needs and requirements of the building type and application. Let yourself be inspired by our reference projects!



Collège du Martinet, Rolle, Switzerland forster fuego light Image: Damian Poffet



Maison de la Paix, Geneva, Switzerland forster fuego light Image: Damian Poffet



Cantonal Museum of Fine Arts (MCBA), Lausanne, Switzerland forster unico



Porcelain collection Dresden Zwinger, Germany forster presto

### **Technical data**

			fuego light	presto 50	presto 60s	unico	
Availability		RC2	•	•	•*	٠	
		RC3	•		•	٠	
Material versions		Steel	•	•	•	٠	
		Stainless	•	•		•	
Dimensions		RC2	Inside width single-leaf (W×H): max. 1400 × 3000 mm Inside width double-leaf (W×H): max. 2830 × 3000 mm				
		RC3	Fixed glazing (W×H): unlimited × max. 5000 mm (Fixed glazing fuego light (W×H): unlimited × max. 4000 mm)				
Fittings and accessories		RC2	Single locking Clipped/screwed glazing beads Attached and concealed flush door fittings				
		RC3	Safety multi-point lock Screwed glazing beads Attached and concealed flush door fittings				
System features	Revolving door, 1-/2- leaf, with optional sidelight	RC2	•	•	•	•	
		RC3	•		•	•	
	Fixed glazing	RC2	•	•	•	•	
		RC3	•		•	٠	
	Sheet metal door/ sheet metal panels	RC2	•	•	•	•	
		RC3	•			•	
	Anti-panic function on active leaf and inactive leaf	RC2	•	•	•	•	
		RC3	•		•	٠	
	Threshold-free/ barrier-free	RC2	•	•	•	•	
		RC3	•		•	•	
Alternative glazing versions		RC2	P4A/P6B**	P4A/P8B**	P4A/P8B**	P4A/P8B	
		RC3	P5A/P8B**		P5A/P8B**	P5A/P8B	
Sustainability		EPD	•	•	•	•	
		LCES	•	•	•	•	

\*Only available as customised solution on request

\*\*Glazing variant depending on the requirements for escape and emergency routes

Notes:

• Forster also offers solutions from RC1 to RC2 N

• Take note of the country-specific approvals and requirements

# Steel is our nature.

# For us, steel is a matter of the heart. We develop long-lasting systems for attractive and energy-efficient architecture.

Forster Profile Systems develops and manufactures safe, energy-efficient solutions in steel and stainless steel for doors, windows and facades in Switzerland. Forster works with its own branches in over 20 countries – and exclusive sales partners in around 10 more. In-house consultants are on hand to assist our customers at sites ranging from Europe and the Middle East to Asia and North America. Forster systems are used for building shells and interiors. This includes market-leading solutions that meet

Forster Profilsysteme AG | CH-8590 Romanshorn info@forstersystems.com | forstersystems.com

the strictest requirements and standards in terms of thermal insulation, plus safety applications such as fire protection, burglar resistance and bullet resistance. The product range is rounded off by matching accessories. Our customers and business partners in architecture, planning and construction can also count on comprehensive services for their respective industry.

