**Instructions for use:**

Delete the incorrect texts or add additional texts.

Don't forget to delete all the red marked note texts, because they only serve to better differentiate the text variants during processing.

# Description

## 0. description of uninsulated terminations

Profile system

Forster presto xs profile system.

Leaf and frame profiles:

flush with the surface, basic depth 50mm

offset construction depth 57mm

Door leaf with surrounding double rubber seal.

Welded frame corners and T-connector.

Price incl. all system accessories and sealing sets.

View widths of transom: 33 mm

Wall connection profiles: 23 mm

Base profiles: 38 mm

**Widenings (framing)**

Are defined in the individual positions

**Profile shape**

*Variant "1 fold bar":*

Profiles with flaps and a glass retaining strip on the inside. Glass eccentrically installed.

**Glazing beads**

*Variant "Clamp-fold bar" (normal):*

Glazing beads cut at right angles from clamping profiles and invisibly fixed.

*Variant "Retro-look":*

Glazing beads made of aluminum in various shapes, mitred cut and invisibly fastened with a clamping spring.

*Variant "Sealing with Renoseal":*

Sealing on both sides with Renoseal without glazing beads

**Material quality profiles**

*Variant "Steel":*

Profiles in steel, painted.

**Floor seal**

*Variant "without threshold seal":*

No threshold seal. Base profiles, however, aligned for subsequent installation of a seal.

*Variant "hollow flat rail":*

Lip-seal and hollow flat rail

Drop-seal

**Steel treatment**

*Variant "painted on site":*

Constructions made of blank bare profiles. Elements cleaned and painted by the customer.

*Variant "stove-enamelled, interior application":*

Constructions dust blasted with corundum. Painting with epoxy powder primer and silicone polyester cover powder, total layer thickness ........ μm.

RAL or NCS color according to the architect's specifications.

**Glass elements**

*Variant "Glasses without requirement":*

Glass types: …………………………………………………………………

Special requirements……………………………………………………….

The glass must be used according to supplier guidelines.

**Panel elements**

Insert analogous to glass elements.

**Glass and panel insert**

Wet glazing with ceramic fibre tapes and transparent silicone

Dry glazing

**Sheet metal panelling**

Cladding of leaf and / or fixed fields on the inside and outside with sheet steel. Fastening by means of cleanly plastered hole welding. Horizontal bracing every 1200 mm. Cavity insulated with mineral wool mats >80 kg/m³.

**Fittings**

Only tested and in combination with the profile system approved fittings may be installed. All necessary fixing materials, initial adjustment and function test are to be included in the prices.

**Locking elements**

- Active leaf with mortise lock.

*Selection "Mortise lock":*

- Latchbolt lock DM35

- Latchbolt lock DM65

- Roller latch lock DM35

*Select "Locking variant for inactive leaf":*

- Inactive leaf of the 2-leaf door with stainless steel striking plate, without further locking.

- Inactive leaf of the 2-leaf door with rebate drive bolt at top and bottom. Operation from the front side of the leaf.

*Selection "Cylinder cutout":*

- No cylinder cut-out.

**Operating elements**

*Variant "-Pusher*

- Rectangular handle with crank in stainless steel / aluminium black anodized for DM 35

- Rectangular handle without crank in stainless steel / aluminium black anodized for DM 65

- Round handle without crank rounded / angular in stainless steel

**Hinges**

*Selection "Number of tapes":*

- 2 hinges and optional with 1 center bolt per leaf

- 3 hinges per leaf optional

*Selection "Band types".*

- 3D-adjustable screw-on hinge, L=96.5mm, ø10mm

- 2D-adjustable weld-on hinge, L=90mm, ø10mm

- 2-part Forster weld-on hinge, adjustable in height, L=120mm, ø16mm

- 2-part Forster weld-on hinge, adjustable in height, L=179mm, ø20mm

- 3D adjustable weld-on hinge with cover, L=180mm, ø20mm

**Mounting joints**

For oversized elements, screwed assembly joints must be included. The positioning of the joints must be discussed with the architect in advance.

**Wall connection**

Frame inserted into the wall soffit or attached to the building structure and fastened with approved fastenings.

**Building connection seals**

Joint edges cleaned and pre-treated with primer. Joint width max. 15 mm. Cavity filled with non-combustible, certified joint sealing cord and sealed with Thiokol or silicone sealant.

**Company suggestion**

Bespoke variations may only be offered within the framework of the specified conditions.

**Scope of Delivery**

- Delivery, distribution and assembly

- Possible assembly joints

- Mounting frame

- Sealing works between metal structure and building

- Crane hoists**Position description**

## 0.0 position text / location

Execution according to the preliminary description item ........ and the enclosed architect's plans.

**Request**

- No smoke protection requirement.

- Without panic function.

**Element description**

Construction with circumferential frame.

Element with runs in a total of .......... fields.

- ...... Field(s) fixed glazed, field size: ......... x ........ mm

- ...... Field(s) with built-in door, 1/2-leaf, glazed, clear opening size: ....... x ....... mm

- ...... Field(s) with inserted panel, field size: ......... x ........ mm

- .......door, 1/2 panel size .........x.......mm

**Locking elements**

- Opening leaf: Variant .....

- Fixed leaf: Variant ......

**Control element**

- .....................

**Hinges**

- ...number

- variant...

**Frame widening**

- Right: .......mm

- Left: .........mm

- Camber: .........mm

- Base: .......mm

Frame size (RAM): ....... x ....... mm pcs. ...... à €. ...................... €. ......................

**Total uninsulated amount €**  **.............................**